
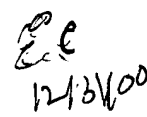
 This application is a continuation-in-part of copending U. S. patent application serial number 08/675,113, filed July 3, 1996, now issued as U. S. Patent 5,873,581 and which is a continuation-in-part of application serial number 07/930,997, filed August 17, 1992, now issued as U. S. Patent 5,271,638, and of copending application serial number 08/164,806, filed December 10, 1993; -;

On page 1, line 7, delete the word "ABSTRACT";

 On page 1, line 9 delete the word "unit" and insert therefor the words -- machine using an air bellows assembly; -;

 On page 1, lines 11 through 12, delete the words beginning toward the end of line 11, "behind the axle of the wheels and in front of the rear shackle of the springs";

On page 1, line 17, delete the word "an" and insert therefor the words -- a movement --;

On page 2, in line 29, insert a semicolon following the last word "reference" at the of the line;

On page 2, line 30, delete the word "point" at the beginning of the line;

On page 2, line 30, following the word "and" insert the word -- they--;

On page 3, line 1, following the word "disclosure" insert a semicolon;

On page 3, line 1, delete the word "therefore";

On page 3, lines 3 through 22, move the text to the top of page six;

On page 6, line 13, delete the word "preferably" and insert therefor -- preferably--;

On page 6, line 15, delete the word "it";

On page 7, line 9, following the numeral "11" insert -- ,12 --;

On page 7, line 10, following the numeral "11" insert -- ,12 --;

On page 9, line 28, delete the numeral and following word "48 and";

On page 10, line 3, to the word "method" add the letter --s--;

On page 10, line 7, delete the word "has" and insert the word -- have --;

On page 10, line 17, delete the numeral "30" and insert therefor -- 29 --;

On page 11, line 3, in the word "removeably" remove the letter --e-- at the second occurrence;

On page 11, line 7, in the word "removeably" remove the letter --e-- at the second occurrence;

On page 11, line 22, in the word "slideably" remove the letter --e--;